

JUST IMAGINE

SUN CHEMICAL – GLOBAL SUCCESS IN A WORLD OF COLOUR

Sun Chemical is the world's largest producer of printing inks and pigments. It also is a leading provider of materials and services to packaging, publication, coatings, plastics, cosmetics and other industrial markets. Sun Chemical has more than 300 locations worldwide to provide customers local service with a global perspective.

Sun Chemical has a historic pedigree, tracing its history back to 1818. Since then, Sun Chemical has expanded its operations, bringing many well-known companies and brands under its umbrella including Coates Lorilleux, Hartmann, US Ink and Kohl & Madden.



Sun Chemical Ltd.
Cray Avenue
St Mary Cray, Orpington
Kent BR5 3PP
United Kingdom
Tel +44 1689 894000
Fax +44 1689 894020

Hartmann Druckfarben GmbH
Borsigallee 13
D-60388 Frankfurt am Main
Germany
Tel +49 (0) 69 4000 0
Fax +49 (0) 69 4000 286

Sun Chemical Europe
Wexham Springs
Framwood Road
Slough, SL3 6PJ
United Kingdom
Tel +44 (0) 203 139 0000
Fax +44 (0) 203 139 0001

WWW.SUNEUROPE.COM

Printing Inks and Coatings: SunChemical • Concept: Achim Kreil GmbH • www.achimkreilgmbh.de

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SHEETFED EUROPE

SUN CHEMICAL INKS IN PANTONE® COLOURS

NEW SUN CHEMICAL BASE INKS FOR THE PANTONE MATCHING SYSTEM®

Sun Chemical has developed new and advanced sheetfed offset inks in PANTONE® colours based on vegetable oil technology. These inks provide a more accurate and faithful reproduction of the colours in the worldwide PANTONE MATCHING SYSTEM®. Using the latest in vegetable oil based and mineral oil-free technology these new Sun Chemical inks in PANTONE identified colours can be used with confidence to give reliable colour reproduction with the highest standards in press performance.

KEY FEATURES OF SUN CHEMICAL INKS IN PANTONE COLOURS:

- Systematically controlled by spectrophotometer in manufacture.
- Based on vegetable oil technology and mineral oil-free.
- Ideally adapted for most sheetfed printing on paper and board and on 8, 10 or 12 colour perfecting machines.
- Suitable for narrow web rotary machines (such as those used to print business forms and direct mail).

KEY PRESS PERFORMANCE

- Duct fresh and with a wide water tolerance for exceptional inking stability giving consistent print quality on long and short runs.
- Suitable for printing with or without isopropyl alcohol
- Minimal back cylinder wash-ups in perfecting printing.
- High ink transfer – excellent flow through the ink train and quick blanket release.

KEY CHARACTERISTICS

- More accurate and consistent reproduction of PANTONE basic colours and blends as shown in the latest editions of the PANTONE formula guide.
- Rapid post-print handling with fast and effective drying.
- High print quality in solid and tone work with excellent rub resistance when dry.
- Suitable for web business forms printing and Laser personalisation.
- Sun Chemical inks in PANTONE identified colours can be used on all types of sheetfed lithographic presses including multiunit perfecting machines, irrespective of the dampening.
- These inks can also be used on web-fed rotary machines for business form, continuous stationary and direct mail printing.
- Sun Chemical inks in PANTONE identified colours are responsive to auxiliary drying systems such as infrared and hot air. To reduce the risk of set-off or blocking in the stack when using such drying equipment, the stack temperature should not exceed 35-40°C.
- Sun Chemical inks in PANTONE identified colours are duct fresh. For long stops cleaning of the roller train is advised. Using an antioxidant spray can further increase stability on the press.



A TOTAL PACKAGE

FOUNTAIN SOLUTIONS

Sun Chemical inks in PANTONE® identified colours are compatible with a wide range of fountain solutions with and without isopropyl alcohol (0-12%).

- SunFount 410 (5-8% IPA level in fountain solution)
- SunFount 480 (0-5% IPA level in fountain solution)
- SunFount 460 (0% IPA with active copy layer protection safe for CTP plates)

FINISHING

Sun Chemical inks in PANTONE identified colours can be over varnished with our specialised products:

- In-line or off-line with SunCoat™ range of water based coatings.
- Off-line when fully dried with the SunCure™ range of UV varnishes.

Note that not all Sun Chemical inks in PANTONE identified colours are suitable for all print finishing. Careful selection of the actual inks to be used should be made on the basis of the necessary product resistance for the finishing process to be used. For help please consult our technical services for advice on all aspects of print finishing.

HEALTH, SAFETY AND ENVIRONMENT

Sun Chemical inks in PANTONE identified colours have been formulated with respect to appropriate environmental issues and to allow the printer to comply with associated regulations through the use of raw materials from renewable resources where possible.



SUN CHEMICAL INKS IN PANTONE IDENTIFIED COLOURS OPEN THE DOOR TO THE PANTONE GLOBAL COLOUR SYSTEM



| Sun Chemical inks in PANTONE colours | | | | Light fastness ISO 2835 | Alcohol ISO 2837 | Solvent Mixture ISO 2837 | Alkali ISO 2838 |
|--------------------------------------|---------------------------|--------|-------|-------------------------|------------------|--------------------------|-----------------|
| | | | | ☀ | 🍷 | 🧴 | 🧼 |
| ● | PANTONE Yellow | G26100 | NPS18 | 5 | + | + | + |
| ● | PANTONE Yellow 012 | G26120 | NPS15 | 5 | + | + | + |
| ● | PANTONE Orange 021 | O26200 | NPS21 | 5 | + | + | + |
| ● | PANTONE Warm Red | R26306 | NPS31 | 3 | - | - | - |
| ● | PANTONE Red 032 | R26301 | NPS32 | 5 | + | - | + |
| ● | PANTONE Rubine Red | R26700 | NPS42 | 5 | + | + | - |
| ● | PANTONE Rhodamine Red | R26720 | NPS55 | 4 | - | - | - |
| ● | PANTONE Purple | P26760 | NPS51 | 4 | - | - | - |
| ● | PANTONE Violet | P26770 | NPS52 | 4 | - | - | - |
| ● | PANTONE Blue 072 | B26401 | NPS60 | 4 | - | - | - |
| ● | PANTONE Reflex Blue | B26430 | NPS61 | 4 | - | - | + |
| ● | PANTONE Process Blue | B26420 | NPS17 | 8 | + | + | + |
| ● | PANTONE Green | V26500 | NPS71 | 8 | + | + | + |
| ● | PANTONE Black | S26900 | NPS50 | 8 | + | + | + |
| ○ | PANTONE Transparent White | W26000 | NPS48 | | + | + | + |

Note: The pigments used in Sun Chemical inks in PANTONE identified colors may not be fully resistant to all post printing conditions. The actual resistance values can be found in our technical data sheet that is available on request. Sun Chemical IROCART inks with additional resistances can be supplied on request. Please note that the pigments used in Sun Chemical inks in PANTONE identified colors are those necessary to meet the colors obtained in the PANTONE MATCHING SYSTEM® and the use of other pigments may not yield exactly the same blended color. The intensity of Sun Chemical inks in PANTONE identified colors is that required to better match the blended colors in the PANTONE MATCHING SYSTEM®. For products with increased intensity for some specific solid printing (for example PANTONE Warm Red, PANTONE Red 032 and PANTONE Blue 072) please contact Sun Chemical.

The colors shown here have not been evaluated by Pantone, Inc. for accuracy and may not match the PANTONE Color Standard. Consult current PANTONE Color publications of accurate color. PANTONE® and PANTONE MATCHING SYSTEM® are the property of Pantone, Inc.